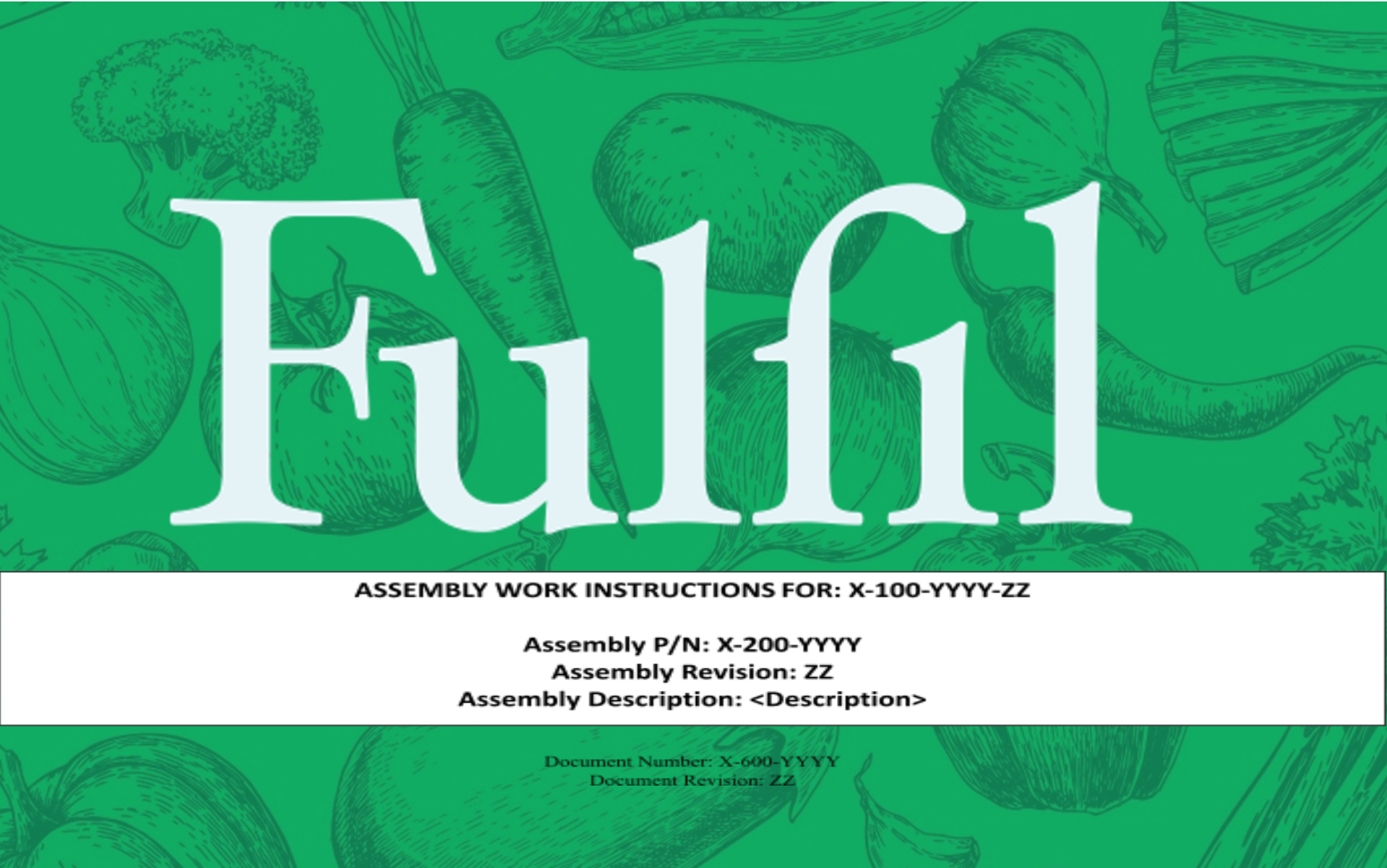


The background of the entire page is a vibrant green color. Overlaid on this background are various line-art illustrations of vegetables, including broccoli, carrots, corn cobs, bell peppers, and leafy greens. These illustrations are rendered in a slightly darker shade of green, creating a subtle pattern.

Fulfil

ASSEMBLY WORK INSTRUCTIONS FOR: X-100-YYYY-ZZ

Assembly P/N: X-200-YYYY

Assembly Revision: ZZ

Assembly Description: <Description>

Document Number: X-600-YYYY

Document Revision: ZZ

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REV Notes

- Notes Start here.
- It is up to you to make good notes.
-

Recommended PPE

DESCRIPTION	IMAGE
Hard hat	
Hearing Protection	
Gloves	
Face Mask	
Steel Toe	

1 X-200-YYYY <Description>

Overview



Description

- Best Company Ever.

1.1 X-200-YYYY <Description “Example Table for a 1 Pager”>		Qty to Build: <##>		Danger: None	
Tools					
	DESCRIPTION			IMAGE	
	Metric Allen Keys				
Snap ring pliers					
BOM for Qty 1					
	ITEM NO.	PART NUMBER	DESCRIPTION		QTY.
	1	96717A085	Rounded Machine Key, 1018-1045 Carbon Steel, 3mm x 3mm, 10mm Long		2
	2	1-300-2182	LONGSHAFT, LFT		2
Explode/s					
Notes	None				
Steps	1. Steps directions go here.				

1.2 X-200-YYYY <Description “Example Table for a multi-step assembly”> Qty to Build:<##> **Danger: None**

Tools	DESCRIPTION				IMAGE	
	Metric Allen Keys					
Jigs	DESCRIPTION				IMAGE	
BOM for Qty 1	ITEM NO.	PART NUMBER	DESCRIPTION			QTY.
	1	92095A193	Button Head Hex Drive Screw, 18-8 Stainless Steel, M4 x 0.70 mm Thread, 14mm Long			4
Final Assembly						
Notes	None					

1.2.1 Step # <Description>	
Images	
Directions	

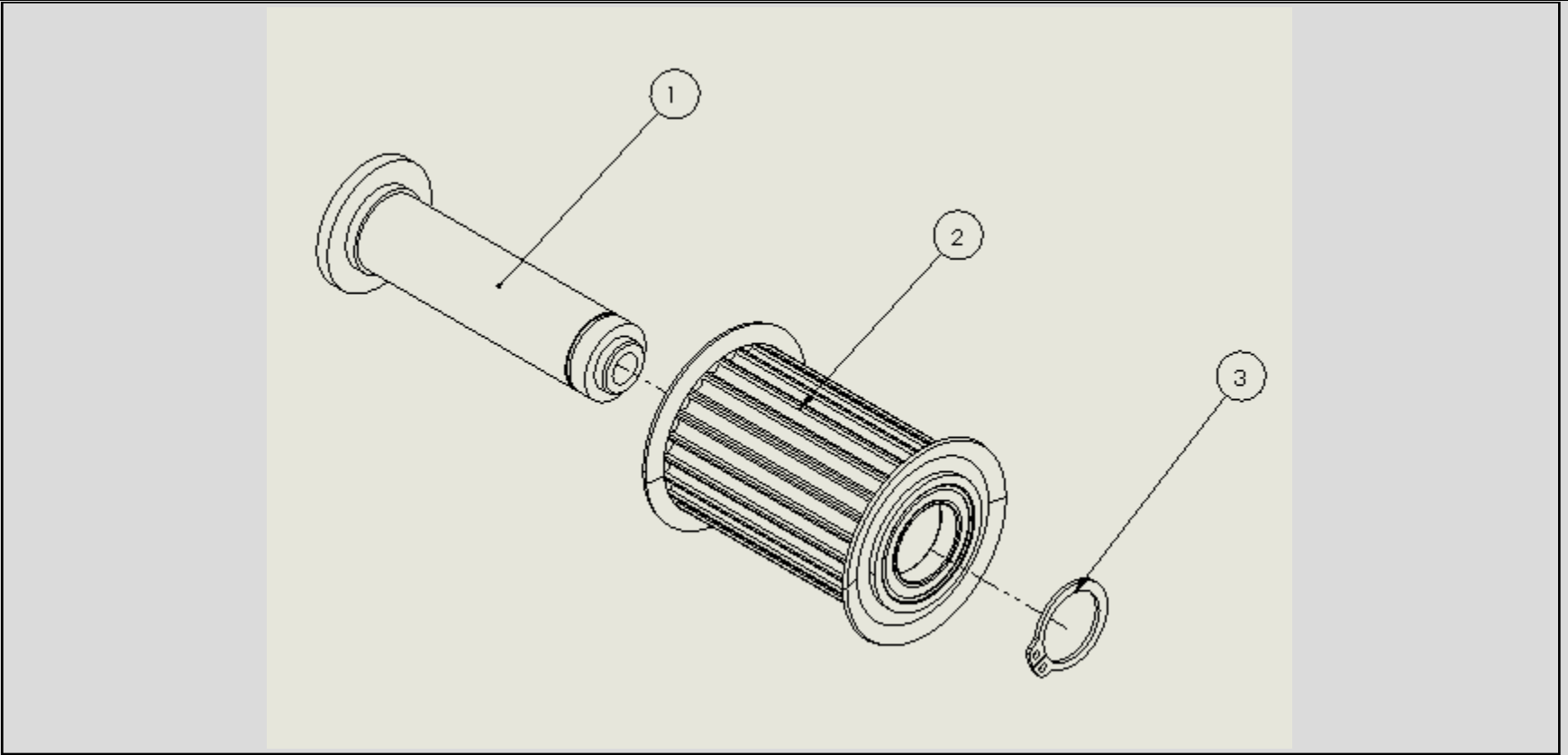
1.3 X-200-YYYY <Description “Example Table for a multi-step assembly”> Qty to Build:<##> **Danger: None**

Tools	DESCRIPTION				IMAGE	
	Metric Allen Keys					
Jigs	DESCRIPTION				IMAGE	
BOM for Qty 1	ITEM NO.	PART NUMBER	DESCRIPTION			QTY.
	1	92095A193	Button Head Hex Drive Screw, 18-8 Stainless Steel, M4 x 0.70 mm Thread, 14mm Long			4
Final Assembly						
Notes	None					

1.3.1 Step # <Description>

Images						
Directions						

1.4 4-200-2752 Pulley Assembly				Qty to Build: 4		Danger: None	
Tools							
	DESCRIPTION				IMAGE		
	Snap Ring Pliers						
BOM for Qty 1							
	ITEM NO.		PART NUMBER		DESCRIPTION		QTY.
	1		2-300-2696		ELEVATOR PULLEY SHAFT		1
	2		2-200-2701		IDLER, 24 TEETH, 55MM WIDE, SUBASSY		1
	3		90967A210		retaining ring, external, stainless steel, 17mm		1
Final Assembly							

	
Notes	

1.4.1 Step 1 Order of Assembly

Images	
Directions	

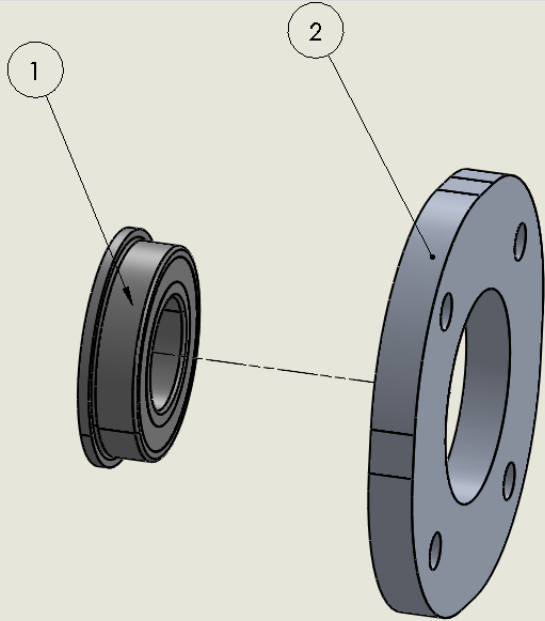
Tool Table

DESCRIPTION	IMAGE
Metric Allen Keys	
Snap ring pliers	
Wrench Set	
Loctite	
Impact drill	
Drill	
Ratchet Set	
Hammer	
Screwdriver set	

[illegible]

PPE Table

DESCRIPTION	IMAGE
	
Hearing Protection	
Gloves	
Face Mask	
Steel Toe	

1.5 X-200-YYYY <Description “Example Table for a 1 Pager”>		Qty to Build: 2	Danger: None
Tools	DESCRIPTION		IMAGE
	Small Arbor Press		
BOM for Qty 1			
	ITEM NO.	PART NUMBER	DESCRIPTION
	1	SFL6800ZZ	SMALL DEEP GROOVE BALL BEARING - DOUBLE SHIELDED, FLANGED, STAINLESS STEEL, 19MM OD
	2	1-300-2411	SUSPENSION BEARING BLOCK, THIN
Explode/s			
			

Notes	• Use a Small Arbor press
Steps	1. Using the arbor press, press the bearings into the parts. 2. Finished.

Congratulations Build Finished!

Overview



Description

- Great Job.